Work Order ID 60057

Page 1

June 24, 2010 7:54:34 AM

Item ID:	D4043-9			Accept	1					1 1 23 111	
Revision ID:	D4043-3			Ассері					Setup St	art	
Item Name:	Bushing							•	S	top	
Start Date: Required Date Reference:	24/06/2010 e: 25/06/2010	Start Qty: 2.00 Req'd Qty: 2.00)		Cust Item Customer						
Approvals:	Process Pla		Date:	Tooling:]	Date:		F		art	
	QC:		Date:	SPC (Y/N):	I	Oate:			31	top	
Sequence ID/ Work Center I	ID .	Operation Description		Set Up/ Run Hou	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Numbe	
Draw Nbr	Rev	vision Nbr								to the little of	
D4043	A										
100 Hardinge				0.00		nga ang dipundung di		2	L	<u> </u>	
Hardinge CNC Lath	ne Small	Memo TURN A FOLIO I DWG RI DEBUR	EV:		5/27						
110		QC2- Inspect parts of	f machine FAI/FAI	IB 0.00)	\sim		
QC Quality Control		Memo		0.00					D		

5/ 10/06/24

Work Orde June 24, 2010 7)57						·		The second	Page 2
Revision ID:	D4043-9 Bushing			Accept				Setup	Start Stop	1 10 martin 1 mar	
	24/06/2010	Start Qty: 2.00 Req'd Qty: 2.00			Cust Item Customer:						
Approvals:		1:	Date:	Tooling: SPC (Y/N):		Oate: Oate:]	Run	Start Stop		
Sequence ID/ Work Center II 120 QC Quality Control	•	Operation Description QC8- Inspect parts - second Memo	check	Set Up/ Run Hours 0.00	Tool ID [10/06/2	Tool#	Accept Qty	Qty		Reject Number	Insp. Stamp
130 Packaging Packaging		Identify as per dwg & Stock Memo	Location: book ex	0.00				D e	0.0 6	<i>ب</i> ا۔۔۔۔	

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/24 HD

Picklist Print

June 24, 2010 7:54:33 AM

Work Order ID: 60057

Parent Item:

D4043-9

Parent Item Name: Bushing

Start Date: 24/06/2010

Required Date: 25/06/2010

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP REV:A NEW ISSUE 10-01-06 JLM VERIFIED BY:DD

Rev:B as per dwg revA DD 10.02.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.375	Purchased	No			100	f	4.4000	0.052	0.109474				

IPP

303 Round Bar 0.375"

Location	Loc Qty	Loc Code
MAT028	4.4	
112041	4.4	

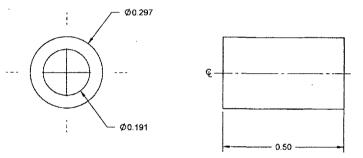
-1 At 5/10/06/24

DART AEROSPACE LTD	Work Order:	6005 +
DART AEROSPACE LIB		Α
Description: / Lichius	Part Number:	114083-
		Page 1 of 1
Inspection Dwg: \\\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
CIDOT ADTICLE INSDE	CTION CHECKLIST	

spection Dwg:	15643- PRev:	A = -				Page	1 of 1
spection big.	•				0.41 IOT		
	FIRST	ARTICLE IN	SPECTIO				
	X	First Artic	le	Proto	type		
Drawing		Actual		Bainet	Method of	Com	ments
Dimension	Tolerance	Dimension	Accept	Reject	Inspection		
01.207	-016	0,288					····
8181	4.005	0194					
.50	5.030	202					
							· · · · · · · · · · · · · · · · · · ·
· .	<u> </u>	·					
			†				
			1.				
			+				
				†			
				 			
							
			 				
			+	+	1		3.,
			+	 	+		
		~		+		+	
				+			
	1						
Measured by:	1	Audited by:	- Qu		Prototype A	Approval:	N/A
Date:	3,43	Date:		64		Date:	N/A
			·VIV			evised by	Approve
Rev Date	Change New Issue	· .				J/JLM	

			Revised by A	pproved
Rev	Date	Change	1201.002 0)	
1101			KJ/JLM	
1 A		New Issue		

w/0 60057



D4043-9 BUSHING

NOTES:
1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR REF DART SPEC. M303R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.006 lbs

DESIGN	RF	DART AEROSPA	CE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO	CANADA	
CHECKED .	W	DRAWING NO.	REV. A	
MFG. APPR.	77	D4043	SHEET 4 OF 4	
APPROVED	14	TITLE	SCALE	
DE APPR.	-#	RIB ASSEMBLY	NTS	
DATE 10.0	1.29	COPYRIGHT © 2010 BY DART AEROSPACE LTO PHIS DOCUMENT A PHINATE AND CONFIDENTIAL AND IS EMPIRED ON THE EXPRESS CONFIDENTIAL THE MOTTO BE LECTO FOR ANY PREMISE OF CONFIDENCE ACCURATED TO ANY OTHER PERSONNEMENTAL. THE STATE OF THE PROPERTY OF CONFIDENCE OF THE PROPERTY O		

3

8

5